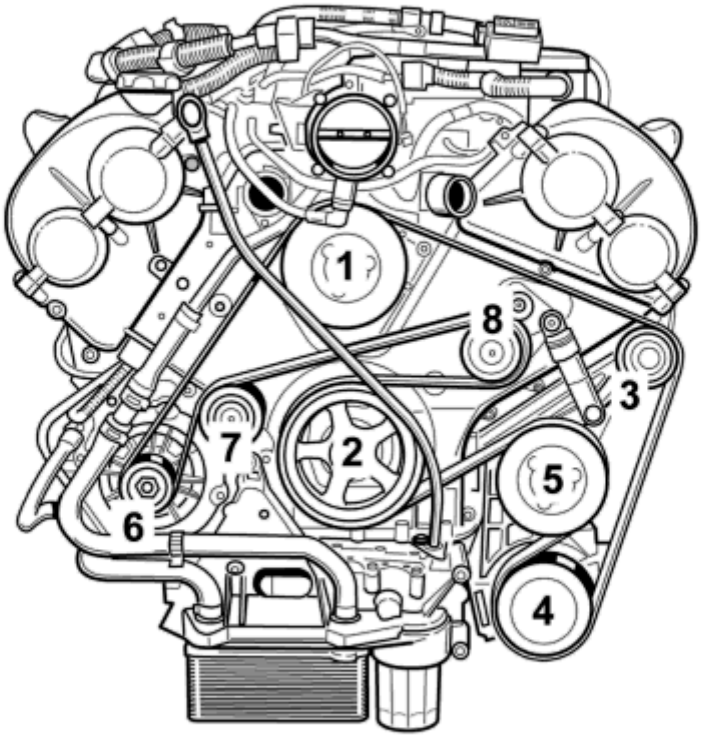
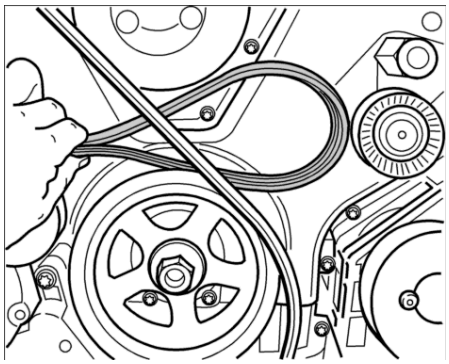
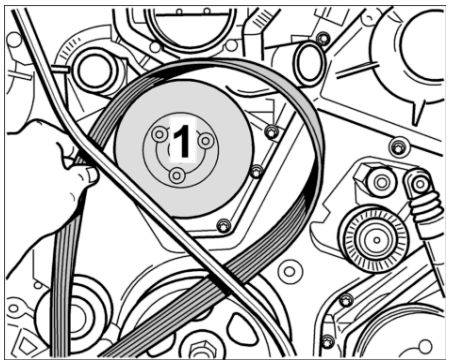


Drive belt threading course



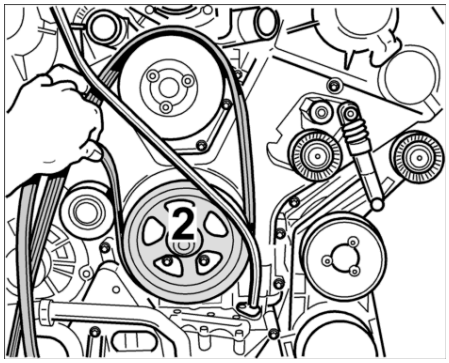
Crankshaft belt pulley

1. Make the belt into a loop and place over the crankshaft belt pulley behind the dipstick.



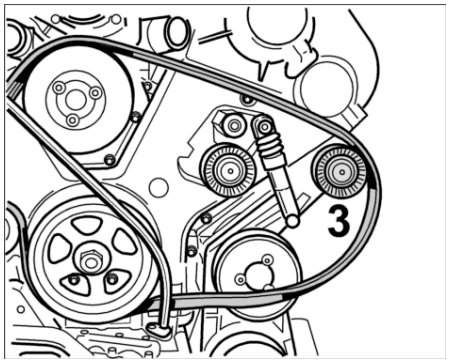
Coolant pump pulley

2. Place the top part of the belt loop over the coolant pump pulley **-1-** .



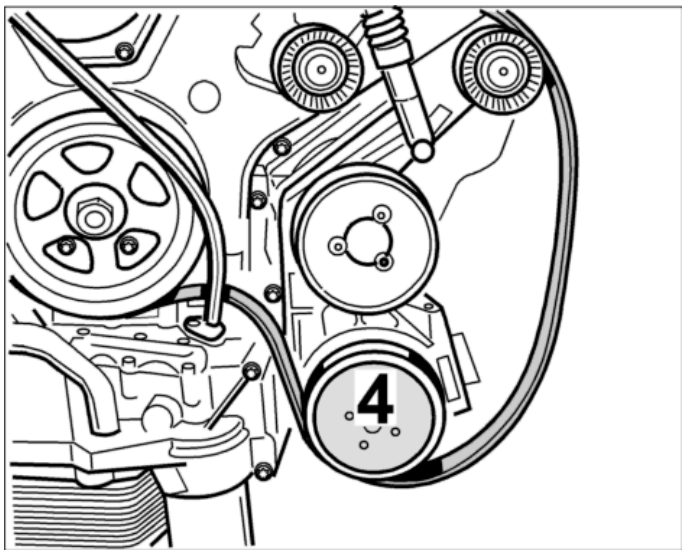
Crankshaft belt pulley

3. Place the lower part of the belt loop around the crankshaft belt pulley at the bottom **-2-** .



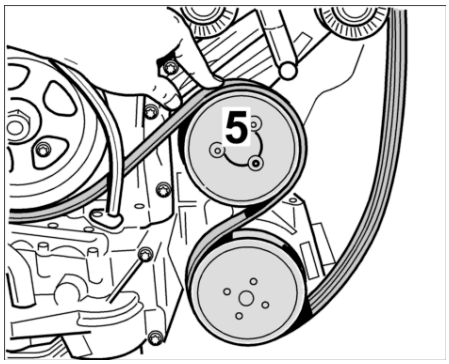
Deflector wheel

4. **Guide the belt section from the coolant pump around the deflector wheel -3- on cylinder bank 5 - 8.**



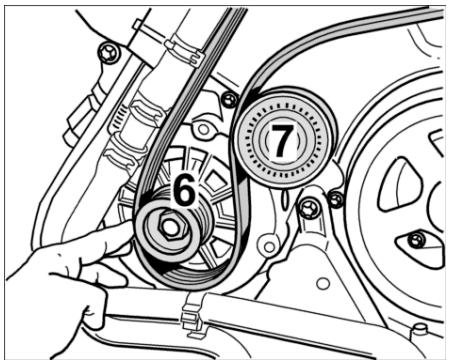
Air-conditioning compressor

5. Then guide the section of the belt around the air-conditioning compressor belt pulley **-4-** at the bottom.



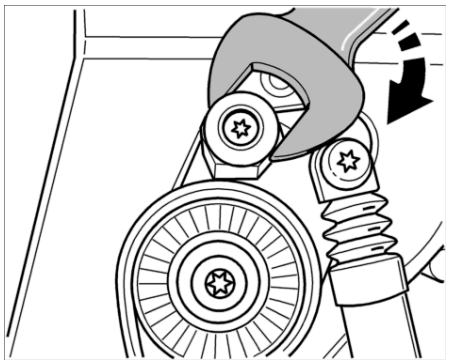
Power-steering pump

6. Lay a loop around the power-steering pump -5- .



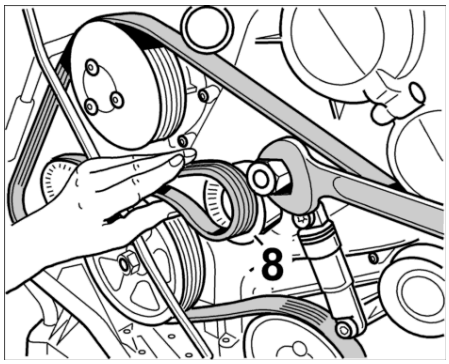
Generator pulley

7. Lay the loose end of the drive belt from the coolant pump downwards and around the generator pulley **-6-** and deflector roller **-7-** of cylinder bank 1 - 4.



Tensioning roller

8. Gather the belt section between the deflection roller of cylinder bank 1 - 4 and the crankshaft pulley to form a loop and guide it upwards to the tensioning roller **-8-** . Use a wrench (a/f 30) to turn the tensioning roller **-8-** in a clockwise direction at the hexagon and put on the drive belt. Slowly relieve the tensioning roller.



Fitting the drive belt

9. Check that the drive belt is positioned correctly on the pulleys.

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